

Work Order ID 77743

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Tuesday, December 20, 2011 2:42:24 PM

Item ID: D350-749-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Low to High Gear Conversion
 Start Date: 12/20/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/6/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: 1/12/20 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-749	C								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP350-749-015 CHG 001 "NO DART ARC OR C OF C REQUIRED"								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MC J 1112121

12 02 21 ①

12/2/17 *[Signature]*

12 02 21 ①

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Tuesday, December 20, 2011 2:42:25 PM

Item ID: D350-749-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Low to High Gear Conversion

Start Date: 12/20/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/6/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-749-015								
	Location: <u>DO</u>								
	PPP Rev: <u>DRAFT</u>								
	"NO DART ARC OR C OF C REQUIRED"								
	ATTN: ALL ORIGINAL EUROCOPTER ARC AND TAGS TO BE SHIPPED WITH KIT								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature/initials

12/2/21

12-02-21

Picklist Print

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Work Order ID: 77743

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Parent Item: D350-749-015

D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 12/20/2011

Required Date: 1/6/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
350A41-1088-20 *350A41-1088-20* STRIP, CHAFING, UPPER		Purchased	No			110	Each	0.0000	4	4			
350A41-1090-20 *350A41-1090-20* STRIP, CHAFING, LOWER FRONT		Purchased	No			110	Each	0.0000	2	2			
350A41-1089-20 *350A41-1089-20* STRIP, CHAFING, LOWER REAR		Purchased	No			110	Each	0.0000	2	2			
350A41-1092-22 *350A41-1092-22* HALF CLAMP		Purchased	No			110	Each	0.0000	4	4			
22201TK080018X *22201TK080018X* SCREW		Purchased	No			110	Each	0.0000	2	2			
23112TK080X *23112TK080X* WASHER		Purchased	No			110	Each	0.0000	2	2			
ASN52320BH120N *ASN52320BH120N* NUT		Purchased	No			110	Each	4.0000	2	2			

Location

Loc Qty

Loc Code

ST369

4

117898

4

22201TK060070X
22201TK060070X
SCREW | Purchased | No | | | 110 | Each | 0.0000 | 2 | 2 | | | |

**

M120380

12/2/27

REFERENCE ONLY

Qty -011	Qty -013	Qty -015	Qty -021	Qty -023	Qty -031	Qty -033	Part Number	Description
X							D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X						D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X					D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
			X				D350-749-021	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE W/ RUN-ON LANDING WEARPLATE
				X			D350-749-023	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE W/ RUN-ON LANDING WEARPLATE
					X		D350-749-031	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE W/ DELUXE SKIDTUBES
						X	D350-749-033	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE W/ DELUXE SKIDTUBES
1	1		1	1	1	1	D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		1	1	1	1	D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1							D350-636-011	SKIDTUBE INSTALLATION, LH, STD
1							D350-636-012	AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1						D350-636-013	SKIDTUBE INSTALLATION, RH, STD
	1						D350-636-014	AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			1				D350-636-015	SKIDTUBE INSTALLATION, LH
			1				D350-636-016	AIRCRAISER/APICAL TRI-BAG FLOAT COMPATIBLE
				1			D350-636-017	SKIDTUBE INSTALLATION, RH, STD
				1			D350-636-018	AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
					1		D350-636-215	SKIDTUBE INSTALLATION, LH
					1		D350-636-216	AIRCRAISER/APICAL TRI-BAG FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
						1	D350-636-217	SKIDTUBE INSTALLATION, RH, STD
						1	D350-636-218	AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE DELUXE
		4					350A41-1088-20	STRIP, CHAFING, UPPER, L
		2					350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2					350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4					350A41-1092-22	HALF, CLAMP
		2					22201TK080018X	SCREW
		2					23112TK080X	WASHER
		2					ASN52320BH120N	NUT
		2					22201TK060070X	SCREW

*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

C	ADD -021/ -023/ -031 /-033 KITS	RF	11.09.26
B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	N/A	D350-749	SHEET 1 OF 1
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	LANDING GEAR KITS	NTS
DATE	11.09.26	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	